



NOTES:

MATERIAL:

HELIX - STEEL, 55 KSI YIELD

COUPLER - STEEL, 40 KSI YIELD

PIPE - SHAFT STEEL, 50 KSI YIELD

WELDING REQUIREMENTS:

ALL WELDING TO BE PERFORMED BY WELDERS CERTIFIED UNDER SECTION 5 OF AWS D1.1

FINISH:

HOT DIP GALVANIZED PER ASTM A123

DIMENSIONS: INCHES

MECHANICAL RATING:

TORQUE - 8,000 FT-LBS

K_t FACTOR - 9

ULTIMATE MECHANICAL CAPACITY FOR AXIAL LOADING - 90 KIPS

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CATALOG NUMBER:		
P28H64S810		
SHEET NAME:	1 OF 1	
Sheet1		
DRAWING DESCRIPTION:		
PIPE LEAD		
P28H, MULTI-HELIX		
2-7/8" X 64"		
DRAWN BY:	DATE:	APPROVED:
DH	03/09/20	DR